

# Conveyor Maintenance Tips

**Don't let conveyor breakdowns ruin your summer**

**These 10 Simple Checks will reduce potential downtime**

*In your Maintenance Walk Around, check...*

1. For unexpected noises while the conveyors operate
2. For dust, shavings or liquids under the conveyors
3. And grease all external conveyor bearings
4. Sprockets are in-line and positioned correctly
5. Belt or chain tension - not too loose or too tight
6. That conveyor belts are tracking in the middle of the head & tail rollers
7. Rollers are running freely on Roller Conveyors.

*Replace worn internal bearings*

8. And replace worn return rollers
9. And clean the wear strips on Chain Conveyors
10. In hot weather if expansion strips have expanded. Trim the expansion strips to retain correct spacings

**Scan to learn more**



**Need help maintaining your conveyors?**

**Australis can provide scheduled servicing and maintenance services for your conveyors, palletisers and packaging equipment**



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